Novel distyrylcarbazole derivatives as hole-transporting blue emitters for electroluminescent devices[†]

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We have synthesized three novel distyrylcarbazole derivatives for use as simultaneously hole-transporting and light-emitting layers in blue light-emitting diodes. Each compound, which contains a rigid carbazole core and two 2,2-diphenylvinyl end groups substituted through either the 3,6- or the 2,7- position, forms films satisfactorily and exhibits a blue emission with its PL maximum in the range 459-470 nm. Photophysical measurements indicate that twisting of the adjacent C-C bonds in the 3,6-position of the carbazole core in dilute solutions causes an efficient nonradiative relaxation to occur, yielding a much smaller quantum yield for fluorescence in 3,6-linked carbazoles. As intense emissions of 2,7-linked carbazoles are observed, such deactivation from an excited-state is inefficient therein. Electrochemical studies revealed that incorporation of the carbazole core increased the HOMO energy effectively; this feature facilitates hole injection. These distyrylcarbazole derivatives are promising bifunctional, blue-emitting, holetransporting molecules for use in simple double-layer devices of a general structure ITO/emitting layer/TPBI/Mg : Ag, in which TPBI-1,3,5-tris(N-phenylbenzimidazol-2-yl)benzene-serves as a hole-blocking and electron-transporting material. The devices prepared using 2,7distyrylcarbazole as the emitter produced bright blue emissions having activating voltages below 3.0 V. A DPVTCz-based device attained a luminance efficiency of 3.11 cd A^{-1} at 5 V, a brightness of 3062 cd m^{-2} , and CIE color coordinates of (0.14, 0.22).

Introduction

Conjugated organic materials that function as both efficient light emitters and/or charge transporters have attracted much interest because of their prospective applications in organic light-emitting diodes (OLED).¹ Organic materials that emit light and have large-energy band gaps—so that they emit blue light efficiently—have, in particular, stimulated a wide range of interest because they might be applicable as sources of blue light in full-color display applications or as hosts for exothermic energy transfer to lower-energy fluorophores.² Such materials' large band gaps lead to an inherent difficulty when attempting to inject charges into the blue emitters; this phenomenon hampers the performance of devices fabricated from these materials, especially for single- or double-layer devices.³

Among the various known blue emitters, the most promising are distyrylarylene derivatives (DSA) because their neat solids fluoresce intensely and because they form satisfactory films.⁴ Efficient organic diodes that emit blue and white light have been prepared using blue-emitting 4,4'-distyrylbiphenyl derivatives—*e.g.*, 4,4'-bis(2,2-diphenylvinyl)-1,1'-biphenyl (DPVBi)—that function as the electroluminescent layer.⁵ The

most salient feature of DPVBi is that two nonplanar phenyl rings are located at each end of the molecule; this arrangement prevents exciplex formation at the interface between the DPVBi layer and its neighboring charge-transporting layer.^{4c} Furthermore, distyrylarylene derivatives that incorporate arylamine moieties can exhibit both intense fluorescence and great mobility for the transport of holes. For instance, the hole mobility of BCzVBi, a DSA derivative possessing carbazoryl groups at both ends of the molecule, was determined to be as large as 10^{-3} cm² V⁻¹ s⁻¹ (1–3 MV cm⁻¹) through measurement of the transient behavior of the EL of ITO/BCzVBi (120 nm)/Mg : Ag.4a In a double-layer device with the configuration ITO/BCzVBi/PBD/Mg : Ag, a large power efficiency (2.1 Im W^{-1}) was obtained at 5 V, with a brightness of 135 cd m⁻².^{4b} As the emission of this BCzVBi-based device occurred in the blue-green region, its use as a blue emitter is restricted in OLED applications.

Our objective in this study was to prepare distyryl derivatives that display both hole-transporting ability and highly efficient fluorescence in the blue region. Polymers and small molecules containing carbazole units are often effective hole-transporting materials because the nitrogen atom in the carbazole ring bestows an electron-donating ability.⁶ We designed three analogues of DPVBi in which we retained the 2,2-diphenylvinyl end groups and replaced the biphenyl core with a carbazole ring, substituted through either the 3,6- or the 2,7- position, in an attempt to realize blue distyrylcarbazole derivatives that might serve as both the hole-transporting layer (HTL) and the emitting layer (EML).^{36,4b,7} We examined the

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thermal, optical, and electrochemical properties of these distyrylcarbazole derivatives, and fabricated double-layer devices to demonstrate the potential of these distyrylcarbazole compounds as blue light-emitting and hole-transporting materials for use in EL device applications.

Results and discussion

Synthesis

Scheme 1 illustrates the synthetic procedures used to prepare the 2,7-linked carbazole derivatives. The key intermediate, 2,7-dibromo-9H-carbazole (1), was synthesized according to a procedure described in the literature: nitration of 4,4'-dibromobiphenyl with concentrated nitric acid followed by a reductive Cadogan ring-closure.8 N-Alkylation of 1 with isopropyl bromide in NMP-K₂CO₃ gave 2. The coppercatalyzed Ullman coupling of 1 with 4-iodotoluene yielded 3. We prepared the borolane 4 through lithiation of 2,2diphenylvinyl bromide9 with excess n-BuLi and subsequent treatment with butyl borate and hydrolysis in aqueous HCl to give 2,2-diphenylvinyl boronic acid, which we then converted to the boronic ester through its reaction with pinacol. The Pd-catalyzed Suzuki coupling of borolane 4 with the 2,7-dibromocarbazole derivatives 2 and 3 afforded target compounds DPVICz and DPVTCz, respectively. Similarly, we prepared 3,6-DPVTCz through Suzuki coupling of 4 with the 3,6-dibromocarbazole compound¹⁰ 5 (Scheme 2). DPVICz, DPVTCz, and 3,6-DPVTCz, which we characterized using ¹H and ¹³C NMR spectroscopy, were sublimable in a vacuum chamber without their thermal decomposition. High-resolution mass spectrometric and elemental analyses provided additional verification of the proposed structures.





We measured the absorption and fluorescence spectra of the three carbazole derivatives in dilute toluene solutions and as neat films on a quartz substrate (Fig. 1); Table 1 summarizes the corresponding spectral data. We observed no significant difference between the absorption spectra of DPVICz and DPVTCz in toluene; their absorption maxima occur at 376-378 nm. This finding indicates that the p-tolyl group in DPVTCz does not contribute significantly to extending the length of π conjugation.¹¹ In contrast, the absorption maximum of 3,6-DPVTCz is located at 325 nm, i.e., it is blue-shifted by ca. 50 nm with respect to that of DPVTCz. This shift presumably originates from the disparate lengths of conjugation that result from the varied substitution patterns of 2,2-diphenylvinyl groups on the carbazole cores. In 2,7-linked carbazoles, conjugation can extend over the entire molecule, whereas in the 3,6-linked carbazole there is little conjugation over large distances.12





Scheme 1



Fig. 1 UV-Vis absorption and PL spectra of (a) DPVICz, (b) DPVTCz, and (c) 3,6-DPVTCz in dilute toluene solutions (solid lines) and in the solid state (dashed lines).

		Absorption, λ_{max}/nm		Photoluminescence, λ_{max}/nm	
	Quantum yields $(\Phi_{\rm f})^{a,b}$	Solution $(\log \varepsilon)^a$	Film ^d	Solution ^a	Film ^d
DPVICz	0.37	378 (4.71)	378	457	470
DPVTCz	0.51	376 (4.71)	378	456	469
3,6-DPVTCz	0.01	325 (4.70)	327	456	459
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^{*a*} Measured in toluene. ^{*b*} The relative quantum yield was measured in toluene with reference to that of 9,10-diphenylanthracene in cyclohexane. ^{*c*} The photoluminescence maximum was recorded upon irradiation at the absorption maximum. ^{*d*} Prepared by spin-coating from their CHCl₃ solutions.

Both 2,7-disubstituted carbazoles display intense photoluminescence in the blue region, with their respective maxima occurring at *ca*. 460 nm. The fluorescence quantum yields ($\Phi_{\rm f}$) of DPVICz and DPVTCz in dilute toluene solution were 0.37 and 0.51, respectively; they are significantly greater than that of DPVBi ($\Phi_f = 0.25$) when measured under the same conditions with reference to 9,10-diphenylanthracene in cyclohexane ($\Phi_f = 0.90$).¹³ In contrast, 3,6-DPVTCz exhibits a weak emission in toluene solution, with the maximum intensity occurring at ca. 460 nm; its fluorescence quantum yield is only ca. 0.01. The observed disparate magnitudes of $\Phi_{\rm f}$ —a factor of *ca.* 50—between 3,6-DPVTCz and DPVTCz indicates the existence of an efficient channel for nonradiative relaxation that is activated in the 3.6-linked carbazole but inhibited in the 2,7-linked carbazole. Our control experiments indicate that the carbazole core itself displays an intense emission in dilute solution. Moreover, we observed an enhanced emission of the 3,6-linked carbazole in a 3,6-DPVTCz/PMMA solid film when the nuclear motions of the molecule were substantially restricted in a PMMA matrix. Thus, we obtained strong evidence supporting the notion that deactivation of a carbazole derivative in its excited state is efficient when a key nuclear motion is activated for the system possessing π -conjugated substituents in the 3,6-positions, but not in the 2,7-positions.

We used G03 software to perform quantum chemical calculations of the excited states of model systems¹⁴ in an attempt to rationalize the observed large discrepancy in the values of $\Phi_{\rm f}$ between the 3,6- and 2,7-linked carbazoles. Our preliminary calculations indicate that the phenyl groups are twisted substantially with respect to the carbazole ring. Therefore, we believe that the interactions between the phenyl groups and the carbazole center are weak. To diminish the computational cost and to allow a systematic comparison, we replaced all of the phenyl groups with saturated hydrocarbon units to serve as model systems in these calculations. As a result, the model systems contain one ethyl group connected to the central N atom and two dimethylvinyl groups connected to the carbazole core in either the 2,7- or 3,6-position. The geometries of both the 2,7-linked and 3,6-linked carbazoles in the ground state (S₀) were optimized based on density functional theory (DFT) calculations at the B3LYP/6-31G(d) level. The optimized geometries of the 2,7- and 3,6-linked species are basically nonplanar with the two bridged C-C bonds being twisted substantially through a common torsion

angle (δ) of *ca*. 37–38° for both molecules in their S₀ states. In Fig. 2, we display a comparison of the corresponding HOMO-1, HOMO, and LUMO of the carbazole derivatives optimized in the S₀ state. Because electronic excitation from the HOMO to the LUMO produces the first singlet excited state (S_1) , the orbital features presented in Fig. 2 might provide important clues toward understanding the distinct photophysical properties of the two types of carbazole substituents. For the LUMO, the orbitals in the carbazole core are almost identical for both molecules, but an extension of the π -conjugation over the two dimethylvinyl groups occurs only for the substituents in the 2,7-positions, *i.e.*, not in the 3,6-positions, which makes the bridged C-C bonds in the 2,7linked carbazole display double-bond character. For the HOMO, π -conjugation of the orbitals is extended effectively to the dimethylvinyl groups in both the 2,7- and 3,6-linked carbazoles, but the bridged C-C bonds retain their single-bond character in both cases. Thus, we expected that a feasible twisting motion would occur in the ground-state surface for both molecules. According to the LUMO presented in Fig. 2, we expect that rotation about the bridged C-C bonds is more difficult to perform in the 2,7-linked carbazole than it is in the 3,6-linked carbazole in the S_1 state.

Rotation about the bridged C-C bonds toward a twisted geometry would involve an energy barrier for both model systems because of the lack of extended π -conjugation in the LUMO for the 2,7-linked carbazole and in the HOMOs of both molecules. To confirm this hypothesis, we performed geometry optimization calculations at the CIS/6-31G(d) level of theory in the S_1 state. We found that the S_1 minimum (min) of the 2,7-linked carbazole is located at $\delta = ca. 28^{\circ}$, whereas the S_1 (min) of the 3,6-linked carbazole has an asymmetric geometry with the two bridged C-C bonds being twisted by 35 and 49°, respectively. Along the single C-C bond twist reaction coordinate (RC), the corresponding transition structures are located at the perpendicular geometry (the single C-C bond twist angle is 90°); note that $\delta = ca$. 37–38° at the Franck-Condon (FC) geometry in both cases. To obtain the energy levels in an effort to improve our understanding of the interactions between excited-state surfaces, we performed single-point energy calculations at the TD B3LYP/6-31+G(d)level of theory for three key geometries: the FC, the S_1 (min),



Fig. 2 Calculated HOMO-1, HOMOs, and LUMOs of dimethylvinylcarbazole derivatives; the geometries were optimized at the B3LYP/6-31G(d) level of theory.

and the perpendicular species (P₁ or P₂). According to our calculations, efficient nonradiative electronic relaxation might occur through twisting of the bridged C–C bond(s) along either the single C–C twist RC (*via* P₁ species) or the concerted C–C twist RC (*via* P₂ species) leading to a much smaller value of Φ_f being observed for the 3,6-linked carbazole than for the 2,7-linked carbazole.¹⁵ The larger Stokes shift observed for 3,6-DPVTCz than for DPVTCz (Fig. 1) is consistent with our calculations that the relative energy between the FC geometry (S₃ for the 3,6-linked carbazole; S₂ for the 2,7-linked carbazole) and the S₁ minimum (given the maximum emission intensity) of the 3,6-linked carbazole (*ca.* 0.35 eV).

According to these quantum chemical calculations, we provide a schematic illustration (Scheme 3) to rationalize the observed discrepancy in $\Phi_{\rm f}$ between the 2,7- and 3,6-linked carbazoles. Because the singlet π, π^* excited state is zwitterionic in nature,¹⁶ its positive and negative charges are completely separable through electronic resonance in the 2,7-linked molecule, whereas charge separation is localized in only the carbazole core of the 3,6-linked molecule (Scheme 3). As a result, electron redistribution in the 2,7-linked carbazole causes the original flexible C-C single bond between the diphenylvinyl moiety and the carbazole core to become a rigid bridge, having double-bond character, because rotation about the C-C double-bond axis becomes unfavorable in the (π,π^*) excited state. Localization of the π -conjugation in the carbazole core of the 3.6-linked molecule in the (π,π^*) state does not affect its feasible C-C single bond twisting motion, which, thus, enables efficient nonradiative relaxation. Hence, we conclude that localization of the π conjugation and the bridged C-C bond twisting motion in the excited-state surface are responsible for the much smaller values of $\Phi_{\rm f}$ observed for the 3,6-linked carbazole.

The absorption spectra of thin films prepared through spincoating of the carbazole derivatives from chloroform solutions onto quartz plates are almost identical to those obtained in dilute solutions (see the dashed curves in Fig. 1). The emission spectra of the 2,7-linked carbazoles in thin films were redshifted by *ca.* 10 nm, but the spectrum of the 3,6-linked carbazole is similar to that obtained in solution, reflecting the fact that molecular packing of the 2,7- and 3,6-linked carbazoles is different in their respective solid states.

Thermal properties

We investigated the thermal properties of these distyrylcarbazole derivatives using differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA); Table 2 presents the results. Fig. 3 displays DSC curves recorded over a





3,6-linked carbazole

2,7-linked carbazole

Scheme 3

Table 2 Thermal properties of distyrylcarbazole derivatives

	DSC ^a			TGA^b		
	$T_{\rm g}$ (°C)	$T_{\rm c}$ (°C)	$T_{\rm m}$ (°C)	5% weight loss	10% weight loss	
DPVICz	80	121	193	351	368	
DPVTCz	92	142	244	380	395	
3,6-DPVTCz	100	n.a.	n.a.	376	394	
^{<i>a</i>} Measured u cooling rates nitrogen at a	nder nitr of 40 °C heating ra	min^{-1} . not	heating ra a.a.: not av °C min ⁻¹ .	ates of 20 ° vailable. b M	°C min ⁻¹ and leasured under	

temperature range 30-320 °C. DPVICz and DPVTCz exhibit distinct glass transition temperatures (T_{g}) at 80 and 92 °C, respectively, followed by broad crystallization features at 121 and 142 °C, respectively, and well-defined melting points at 193 and 244 °C, respectively. For 3,6-DPVTCz, we observed a glass transition at 100 °C, but no crystallization or melting of the sample at temperatures up to 320 °C. This result might reflect the different symmetry in the molecular structure:^{6c} the 2,7-linked carbazoles have a rod-like architecture, whereas the 3,6-linked carbazole has a A-shaped structure, which might hinder close packing and diminish its tendency to crystallize. For comparison with these carbazole-based compounds, the related analogue DPVBi has a glass transition at 64 °C prior to crystallizing at 106 °C.17 Consequently, these distyrylcarbazole derivatives form more-stable amorphous glasses than does DPVBi and are, therefore, more promising-in terms of their thermal stability-for their application into OLEDs. We attribute the enhanced morphological stability of the carbazole-based materials to the presence of their rigid carbazole linkages.^{6c} These distyrylcarbazole derivatives also exhibit satisfactory thermochemical stability; as evident from the thermogravimetric analyses performed under a nitrogen atmosphere, their 5%-weight-loss temperatures reach as high as 350 °C.

Electrochemistry

We performed cyclic voltammetry (CV) measurements of the carbazole-containing compounds near 295 K using ferrocene as an internal standard. Cyclic voltammetry is a simple method



Fig. 3 DSC traces of distyrylcarbazole derivatives, recorded at a heating rate of 20 $^\circ C$ min $^{-1}.$



Fig. 4 Cyclic voltammograms of (a) DPVICz, (b) DPVTCz, and (c) 3,6-DPVTCz.

that allows the HOMO/LUMO energy levels of these materials to be determined; in this case, we calculated them with regard to the energy level of the ferrocene reference (4.8 eV below the vacuum level).¹⁸ Fig. 4 displays cyclic voltammograms of these carbazole derivatives. Both of the 2,7-distyrylcarbazoles exhibit irreversible redox behavior. The onset potentials for the oxidations of DPVICz and DPVTCz are 0.58 and 0.62 V, respectively, and those for the reductions are -2.44 and -2.41 V, respectively, vs. Fc/Fc⁺. For 3,6-DPVTCz, we observed a reversible oxidation at 0.55 V, with the onset potential at 0.48 V, and an irreversible reduction with its onset potential at -2.64 V. Similar phenomena have been reported previously for the 2,7- and 3,6-linked carbazole trimers in their cyclic voltammograms, with the reversible oxidation process occurring only for the latter.¹² Hence, protection of the 3 and 6 positions through substitution prevents C-C coupling at these positions; such chemical reactions are the cause of irreversible oxidation.^{11,12} Table 3 summarizes electrochemical properties of the three carbazole derivatives. From the electrochemistry data we estimate that the band gaps of DPVICz, DPVTCz, and 3,6-DPVTCz are 3.02, 3.03, and 3.12 eV, respectively; these values agree satisfactorily with the optical band gaps calculated from the absorption edges of the corresponding UV-Vis spectra. Again, the larger band gap of 3,6-DPVTCz is related to its smaller conjugation length.

Table 3 Electrochemical properties of distyrylcarbazole derivatives

	$rac{E_{ ext{onset}}^{ ext{ox}}}{ ext{V}^{a}}/$	$rac{E_{ ext{onset}}^{ ext{red}}}{ ext{V}^a}/{ ext{V}^a}$	HOMO/ eV ^b	LUMO/ eV ^c	$E_{ m g}^{ m el}$ / ${ m eV}^d$	$E_{ m g}^{ m opt}$ / ${ m eV}^{e}$
DPVICz	0.58	-2.44	-5.38	-2.36	3.02	2.90
DPVTCz	0.62	-2.41	-5.42	-2.39	3.03	2.92
3,6-DPVTCz	0.48	-2.64	-5.28	-2.16	3.12	3.12

^{*a*} Potential values are listed *vs.* Fc/Fc^+ . ^{*b*} Determined from the onset oxidation potential. ^{*c*} Determined from the onset reduction potential. ^{*d*} Electrochemical band gap, estimated with a relation $E_{g}^{el} = E_{onset}^{ox} - E_{onset}^{red}$. ^{*e*} Optical band gap, calculated from the absorption edge of the UV-Vis spectrum.



Fig. 5 Energy levels of materials used to prepare the double-layer devices.

Electroluminescence properties

To evaluate the utility of distyrylcarbazole derivatives as simultaneously emitting and hole-transporting layers, we fabricated double-layer EL devices with the configuration ITO/EML/TPBI/Mg : Ag. The emitting layer was deposited on ITO glass and a layer of TPBI was then deposited to function as the electron-transporting and hole-blocking layer. We coevaporated a Mg-Ag alloy as the cathode, which we then protected with an additional layer of Ag. For comparison, we also constructed a control device using DPVBi as the emitting layer. Fig. 5 provides the energy levels of the materials used for the double-layer devices. According to this diagram, DPVICz, DPVTCz, and 3,6-DPVTCz have ionization energies of 5.38, 5.42, and 5.28 eV, respectively; these values are considerably smaller than that of DPVBi (5.59 eV, obtained through CV measurement), which indicates that holes can be injected from the ITO electrode ($\Phi_{\rm ITO}$ = 4.8 eV) into the HOMO levels of the distyrylcarbazole derivatives more readily than into the HOMO of DPVBi. In contrast, the LUMO level of the TPBI layer is 2.7 eV;¹⁹ thus, electrons can readily cross the internal heterojunction into the LUMO levels of the emitters by conquering a small energy barrier of 0.3-0.5 eV (Fig. 5). Fig. 6 displays plots of current density vs. applied voltage for the devices based on these distyryl derivatives. The I-V curve of the DPVBi-based device clearly differs from those of the other



Fig. 6 Current density-voltage (I-V) curves of devices with the configuration ITO/EML/TPBI/Mg : Ag.



Fig. 7 EL spectra of devices having the configuration ITO/EML/ TPBI/Mg : Ag, recorded at an applied voltage of 7 V.

three, and it is shifted to a greater voltage. We ascribe this increased operating voltage for the DPVBi-based device to its larger injection barrier for holes; the similar I-V characteristics that we observe among the three distyrylcarbazole compounds reflect their similar HOMO levels. Fig. 7 displays EL spectra of devices based on the distyrylcarbazole derivatives and DPVBi. These devices exhibit blue emissions that nearly coincide with their corresponding fluorescence spectra in the solid state; this observation implies that only the emitting layer contributes to the light emission and that no exciplexes form at the EML/TPBI interface. Moreover, the appearance of the EL spectra of each device that we investigated is independent of the applied voltage.

In this bilayer device geometry, blocked holes accumulate at the internal heterojunction, which results in a positive spacecharge interfacial zone. This accumulated positive charge in turn enhances electron injection to neutralize the accumulated holes, which improves the charge recombination.²⁰ With the facilitation of both hole and electron injections, the distyrylcarbazole-based devices become activated at potentials below 4.0 V and emit brighter light and have more efficient performance than does the DPVBi-based device (cf. Fig. 8 and 9). We obtained the maximum external quantum efficiency (1.94%) at 5.0 V with a brightness of 3062 cd m^{-2} for the device based on DPVTCz; for the device based on DPVICz, these values were 0.92%, 6.0 V, and 3059 cd m⁻², respectively. Because of its small quantum yield for fluorescence, the maximum external quantum efficiency of the 3,6-DPVTCzbased device was only 0.11%; this performance occurred at an applied voltage 6.0 V and was accompanied by a brightness of 80 cd m⁻². For the DPVBi-based device, the maximum external quantum efficiency was only 0.03% at 9.5 V and it decreased rapidly upon increasing the current (Fig. 9). From our investigations of these EL devices, we find that the incorporation of the *p*-type carbazole core, rather than a biphenyl one, can significantly decrease the operating voltage and improve the device performance in a low-voltage region. Furthermore, taking the DPVTCz-based device as an example, the maximum power efficiency was 2.18 lm W^{-1} , which occurred at 4.0 V, with a brightness of 708 cd m^{-2} . This power



Fig. 8 Luminescence–voltage (L-V) curves of devices having the configuration ITO/EML/TPBI/Mg : Ag.



Fig. 9 Plots of luminance efficiency *vs.* current density for the distyryl derivative-based devices.

efficiency is comparable to that of other multi-layer devices that exhibit efficient blue fluorescence.²¹ Furthermore, the DPVTCz-based device can attain a brightness greater than 10^4 cd m⁻² at a potential below 7.5 V. Table 4 summarizes the characteristics of the devices based on the four DPVBi analogues.

Conclusions

We have synthesized novel distyrylcarbazole derivatives, each of which contains part of the well-known DPVBi functionality, but with the biphenyl core replaced by a carbazole ring; we characterized their photophysical and electrochemical properties with respect to their functions in OLEDs. In dilute solutions the 2,7-linked carbazole exhibits an intense emission ($\Phi_f = 0.4-0.5$), whereas the 3,6-linked carbazole displays a weak emission ($\Phi_f = ca. 0.01$). According to our theoretical calculations, ISC deactivation in the 3,6-linked carbazole is activated efficiently through the twisting motion of the bridged C–C single bond(s), whereas this electronic relaxation is inefficient in the 2,7-linked carbazole because the extensive

Table 4 Performance of ITO/EML/TPBI/Mg : Ag devices

EML	DPVBi	DPVICz	DPVTCz	3,6-DPVTCz
Activating voltage/V ^a	6.5	3.0	2.5	3.6
Voltage/V ^b	7.5 (9.0)	4.2 (5.1)	3.8 (5.0)	5.0 (6.2)
Brightness/cd m ^{-2 b}	5 (31)	171 (1486)	475 (3109)	19 (102)
Luminance efficiency/cd $A^{-1 b}$	0.02 (0.03)	0.79 (1.48)	2.16 (3.11)	0.09 (0.10)
External quantum efficiency (%) ^b	0.02 (0.03)	0.48 (0.90)	1.35 (1.93)	0.10 (0.11)
Maximum brightness/cd m ²	80 (@ 11.5 V)	9012 (@ 10.5 V)	11134 (@ 9.0 V)	511 (@ 10.5 V)
Maximum luminance efficiency/cd A ⁻¹	0.03	1.52	3.11	0.10
Maximum external quantum efficiency (%)	0.03	0.92	1.94	0.11
EL maximum/nm ^c	457	470	470	449
FWHM/nm ^c	67	70	71	67
CIE coordinates, $c x$ and y	0.15 and 0.13	0.15 and 0.22	0.14 and 0.22	0.15 and 0.11
^{<i>a</i>} Recorded at 1 cd m ^{-2} . ^{<i>b</i>} Recorded at 20 mA	cm^{-2} ; the data in pare	entheses were recorded at	100 mA cm^{-2} . ^c Record	ed at 7 V.

degree of π -conjugation of the orbitals provided the bridged C–C bond with double-bond character. These compounds form satisfactory films that possess the dual functions of emitting blue light and transporting holes. Double-layer devices prepared using 2,7-distyrylcarbazole derivatives—as the simultaneously emitting and hole-transporting layer—in combination with TPBI—as the hole-blocking and electron-transporting material—produced bright blue emissions and had activating voltages below 3.0 V. The luminance efficiency of the DPVTCz-based device reached 3.11 cd A⁻¹ at 5 V, a brightness of 3062 cd m⁻², and CIE color coordinates of (0.14, 0.22). In contrast, the device based on pristine DPVBi displayed poor performance and required a larger operating voltage.

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